

<b>Policy Name: HAULER SITE SPECIFIC</b>	<b>Section: Loss Prevention</b>	<b>Policy Number: 250050a</b>
	<b>Originator: A1LPM</b>	
<b>Effective Date: January 13, 2010</b>	<b>Revised Date: January 13, 2010</b>	<b>Review Date: January 13, 2010</b>

## CLC Inc Hauler Site Hazard Awareness Training - WI PLANT

Due to the hazards of our operations, haulers will follow all safety rules whether or not posted in work areas. Carmeuse employees have been trained to report any violations of our safety rules. Failure to follow these rules will result in Carmeuse revoking your authorization to drive on our site. Proof of training will be indicated by a hardhat sticker which will be checked regularly. By signing this document you acknowledge you are subject to MSHA and our safety rules and you fully understand and will comply with the following while on Carmeuse property:

**Winchester MSHA ID: 4400044**

### Over the road vehicle operations

- U.S. - Maximum speed limit is 15 mph unless otherwise posted
- Be aware of road conditions and heavy equipment operating in your immediate vicinity
- Seat belt usage is mandatory while the vehicle is in motion
- Always yield to pedestrians and heavy equipment

### Alarms - signs - postings - directions

- Obey all alarms, signs, postings, and employee directions

### Mandatory personal protective equipment

**Haulers will provide and wear their own PPE in all areas of the plant except designated parking areas. PPE includes:**

- Hardhat – Brim forward
- Safety glasses - ANSI 287.1 only – dark or mirrored glasses are not permitted inside buildings
- Side shields – for prescription glasses
- Safety toed boots - over the ankle – min 6 inch boot
- Shirts with sleeves required - Long sleeved suggested
- Long pants mandatory – **no shorts**
- Hearing protection as necessary
- Respiratory protection must be worn in dusty atmospheres
- High visibility vest / clothing

### Fall Arrest and Protection

- Full Body Fall Protection Harness – Shall be used when there is a danger of falling- DO NOT climb into the dump bed of the truck with out being tied off.
- You must wear fall arrest equipment while on top of your tanker
- Your full body harness must fit snugly and not be loose
- If using a Carmeuse fall arrest station, attach the lifeline directly to your D-ring, do not use a lanyard
- I have received training on the Fall Protection Unit

### Lime, Lime Stone, Rock Dust, and Lime Dust

- Lime is a corrosive irritant and will burn skin eyes and nasal passages - always avoid unnecessary contact
- Never disturb dust piles or spills
- Use dust mask when applicable
- Keep safety glasses properly seated against your face to prevent lime dust in eyes
- Use water or a dilute vinegar solution flush lime from the skin

### Smoking

- Smoking is prohibited in all buildings, Carmeuse owned equipment, in the presence of flammable combustible materials, or other designated non smoking areas**

### Slips and Trips

- Wet lime is always slippery - Use handrails, watch where you step, and always use caution when walking on wet surfaces
- Walk around uneven ground or loose stone on catwalks – use three point rule exiting heights

### Hazard Communication (HAZCOM) (WHIMIS)

- MSDS Binders are located throughout the site – consult with a Carmeuse employee for more information

### Emergencies and Evacuations

- Contact any employee for emergency aid. Emergency medical services number is 911 or your equivalent – Report to the Scale House
- Haulers are required to report all accidents, injuries, property damage, and unsafe conditions before leaving the site

### Hauler Equipment Operation

- Hatches will be closed when entering or exiting our sites
- Watch for overhead obstacles (power lines, conveyors, building fixtures) which could be damaged
- All open box loads will be tarped before leaving the site
- You are not allowed to drive with a dump bed in the up position
- Automatic tarps will not to be removed or placed while in motion
- All dumping must be on a flat level surface to avoid tip over
- Haulers are not allowed to use or operate any Carmeuse Lime equipment unless trained. If you need assistance, contact a Carmeuse Lime supervisor
- Possession of drugs, alcohol, weapons, or firearms is strictly prohibited
- Headlights must remain on at all times while driving on a Carmeuse property
- Applicable trucks must use the truck wash facility before leaving
- Haulers are prohibited from bringing off site material onto Carmeuse property.
- Do not exit the truck while parked on an incline

### Mobile Equipment and Pedestrians

- Always proceed cautiously as heavy equipment operators may not see you or your vehicle
- Notify equipment operators before you enter an area where they are working. Operator must acknowledge your presence

### By signing this document you acknowledge:

- You have received this briefing and understand all training items contained therein
- Compliance with any Carmeuse Lime or government regulation(s) whether listed here or not are mandatory at all times
- Failure to comply with any of the aforementioned can result in haulers being immediately ejected from the site and/or termination of your contract.

Date: \_\_\_\_\_

Trainer: \_\_\_\_\_

Trainee's Name Printed: \_\_\_\_\_

Trainee's Company & Phone #: \_\_\_\_\_

Trainee's Signature: \_\_\_\_\_

Hard Hat Sticker #: \_\_\_\_\_

**False certification is punishable under section 110(a) and (f) of the Federal Mine Safety and Health Act.**