

Policy Name: VISITOR / CONTRACTOR SITE SPECIFIC SAFETY CHECKLIST	Section: Loss Prevention	Policy Number: 2500-50
Effective Date August 23, 2004	Originator: AREA 2 LOSS PREVENTION MANAGER	
	Revised Date: 6/23/2010	Review Date: 6/23/2011

Carmeuse Lime & Stone Site Hazard Awareness Training

Plant / Mine / Quarry ID Number: Winchester 440044

Welcome to Carmeuse Lime & Stone. Your safety during your time with us is our primary concern. You will observe during your stay with us that we take safety very seriously. In order for a safe, accident free stay, all visitors must adhere to the same safety standards as our employees. Due to the hazards of our operations, you must follow all safety rules. We will be happy to provide you with a copy of our safety rules and operating procedures. During your work you will encounter numerous hazards, as this is a heavy industrial area designed to manufacture lime used in several industries. There are numerous hazards you may encounter during the time you are on Carmeuse property.

Over the road vehicle operations

- Maximum speed limit is 15 mph unless otherwise posted
- Be aware of road conditions and heavy equipment operating in your immediate vicinity
- Seat belts usage is mandatory in all vehicles
- Vehicles and mobile equipment will be chocked as per policy when parked in operational areas
- Contractors must park in designated area only
- Always yield to pedestrians and heavy equipment

Alarms - signs - postings - directions

- Obey all alarms, signs, postings, and employee directions.

Mandatory personal protective equipment

- All Carmeuse Lime & Stone contractors must report with their own PPE which may include but is not limited to:
 - Hardhat,
 - Safety glasses – dark or mirrored glasses are not permitted inside. All safety glasses including prescription safety glasses must be ANSI 287.1 approved and have side shields.
 - Safety toed boots - over the ankle – min 6 inch boot
 - Shirts with sleeves required - Long sleeved suggested
 - Long pants mandatory – **no shorts**
 - Hearing protection as necessary
 - Respiratory protection must be worn in dusty atmospheres
 - High visibility vest or clothing
- When at working heights and exposed to fall hazards fall protection using a full body harness is mandatory
- Proper safety procedures must be followed while working on equipment. This includes, but not limited to, properly locking and tagging out energy sources, fall protection, confined space work, hot work, use of cutting goggles and communication
- Rings are prohibited while in the plant

Equipment Operation

- You are not allowed to use or operate any Carmeuse Lime equipment unless a Contractor Indemnity agreement form has been completed. If you need assistance contact your project manager or escort.

Slips and Trips

- Avoid uneven ground or loose stone on catwalks – use three point rule exiting heights
- Use handrails when available, watch where you step and always use caution when walking on wet surfaces

Lime and Lime Dust

- Lime is a corrosive irritant and will burn skin eyes and nasal passages - always avoid unnecessary contact
- Do not disturb spills or bags
- Use dust mask when applicable
- Recommend using leather work gloves to prevent lime contact on hands
- Always keep safety glasses properly seated against your face to prevent lime dust in eyes
- Use water or a dilute vinegar solution flush to remove Lime from the skin

Emergencies and Evacuations

- Contact any employee for emergency aid. Emergency medical services number is 911 or your equivalent.
- In the event of an evacuation, all personnel will meet at the designated area according to evacuation plan.

Smoking

- Due to the hazards associated with our operations, smoking is only allowed in designated areas

Mobile Equipment and Pedestrians

- Always proceed cautiously as heavy equipment operators may not see you or your vehicle
- Headlight usage is required for visitor vehicles
- Unless specifically designed for such purposes, riding on mobile equipment is prohibited
- Notify equipment operators before you enter an area where they are working. Operator must acknowledge your presence

Injuries, Accidents, & Unsafe Conditions

- Report all occurrences to your project manager or escort

Policy Name:	Section: Loss Prevention	Policy Number: 2500-58
VISITOR / CONTRACTOR SITE SPECIFIC SAFETY CHECKLIST	Originator: AREA 8 LOSS PREVENTION MANAGER	
Effective Date August 23, 2004	Revised Date: 6/23/10	Review Date: 6/23/11

Hazard Communication (HAZCOM)

- Chemicals are present in our operations. Do not disturb pallets or dust piles
- Blow off at the end of your visit
- MSDS binders are located throughout the site – consult Carmeuse Lime employees for more information

Plant Hazards - check if applicable

- All visitors must sign in / out daily
- Be aware of heavy equipment areas
- Overhead hazards are prominent throughout the plant – be aware of your surroundings
- Do not approach equipment as the operator may not be able to see you
- If an emergency is declared, proceed to the designated evacuation area immediately
- Watch for debris on floors and catwalks, avoid tripping hazards
- MSHA Training Regulations and Standards
- Telephone - location
- First aid supplies - location
- Fire Extinguisher - locations
- Electrical Hazards - explain
- PPE/Respirators
- Equipment Checklist - daily requirement
- Plant Emergency Escape Plan
- Personal flotation devices while working around water are mandatory.

Quarry Hazards - check if applicable

- Overhead hazards are prominent throughout the quarry so be aware of your surroundings
- Do not climb on stockpiles
- Do not work near the highwall (top or bottom) without proper clearance
- Wear flotation PPE when working around lakes, ponds, & water pits
- Unauthorized personnel must evacuate the quarry during blasting
- Do not approach equipment as the operator may not be able to see you
- If an emergency is declared, go immediately to the designated evacuation area
- Stay clear of scaling operations

By signing this document you acknowledge:

- a) You have received this briefing and understand all items contained therein,
- b) Compliance with any Carmeuse Lime or government regulation(s) whether listed here or not are mandatory at all times,
- c) Failure to comply with any of the aforementioned can result in contractors being immediately ejected from the site and/or termination of your contract.

_____ Date

Carmeuse Lime Trainer: _____

Trainee's Name Printed: _____

Trainee's Company: _____

Trainee's Signature: _____

Trainee's Decal Number: _____

Hard Hat Sticker #: _____

False certification is punishable under section 110(a) and (f) of the Federal Mine Safety and Health Act.